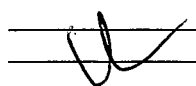
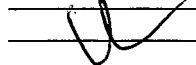













Date: Wednesday, 12/09/2007 7:26:22 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3403-3
Job Number : 34569	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D34033
This Issue : 12/09/2007 S.O. No. : N/A	Drawing Number : REWORK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : 	Due Date : 19/09/2007 Qty: 22 Um: Each
Checked & Approved By : 	
Comment :	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
	Comment: PACKAGING RESOURCE #1
	REMOVE FROM W/O 33786 22 X D3403-1 B33786 - 0.060" TOO SHORT <i>LC 07-09-12</i>
2.0	HARDINGE HARDINGE CNC LATHE SMALL
	 
	Comment: HARDINGE CNC LATHE SMALL <i>Charles manual lathe</i>
	REWORK PER DRWG D3403 REV.B TO MAKE D3403-3 <i>J.F. 07/12/07 (22)</i>
3.0	QC2 INSPECT PARTS AS THEY COME OFF MACHINE
	 
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>J.F. 07/12/07 (22)</i>
4.0	QC8 SECOND CHECK
	 
	Comment: SECOND CHECK <i>PD 07/12/07 (22)</i>
5.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
	Comment: PACKAGING RESOURCE #1 REPACKAGE USING NEW B/N UNDER P/N D3403-3 <i>91 1/12/10 SP (22X)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 07/12/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
	10							

NOTE: Date & initial all entries

Date: Wednesday, 12/09/2007 7:26:22 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3403-3

Job Number: 34569

Part Number: D34033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(92)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/12/11

Job Completion



U 07.12.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

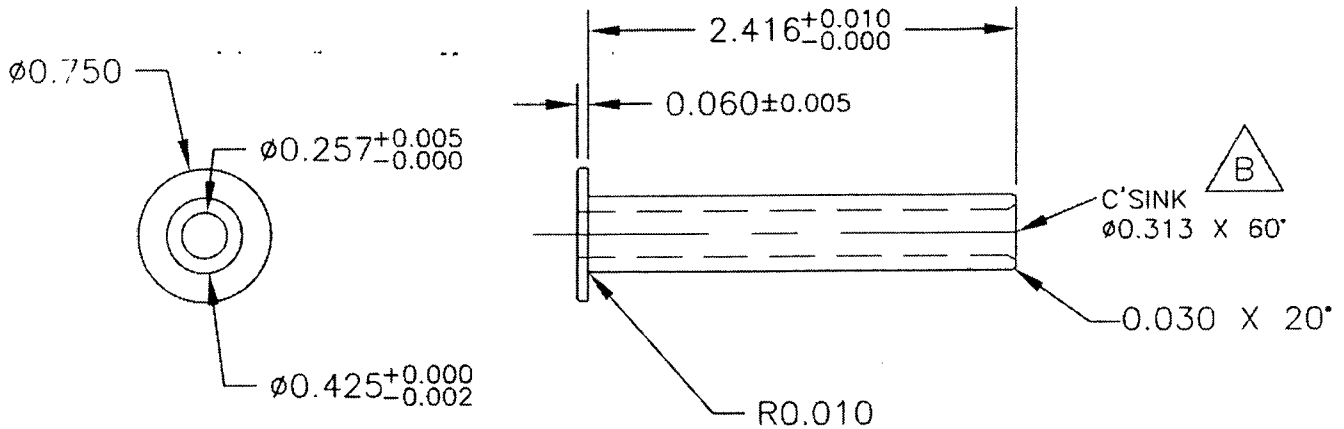
NOTE: Date & initial all entries



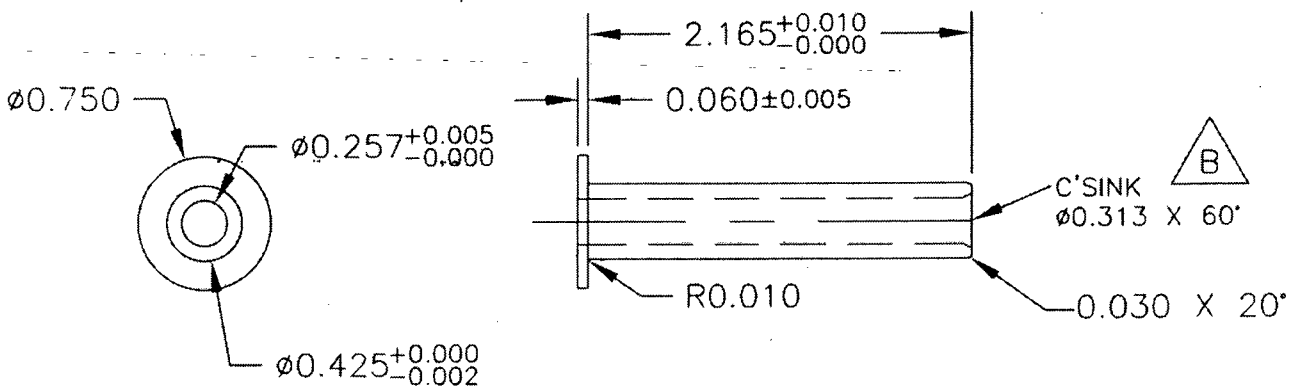
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06.01.23



D3403-1 BUSHING



D3403-3 BUSHING

4034569

D3403-1/-3 BUSHING

- 1) MATERIAL: 0.750 AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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